

## FLEX 230

For application onto cotton and polyester

Non adhesive carrier

**FLEX 230** is a PVC/PU material. It is 230 microns thick and very suitable for use with mesh fabrics.

|                                   |                            |                                                                                       |
|-----------------------------------|----------------------------|---------------------------------------------------------------------------------------|
| <b>FILM COMPOSITION</b>           | PVC/PU                     | <b>25m ROLLS</b>                                                                      |
| <b>FILM THICKNESS</b>             | 230 MICRONS                |    |
| <b>CARRIER COATING</b>            | POLYESTER MATT             | <b>BLADE</b>                                                                          |
| <b>MINIMUM SIZE OF CUT OFFSET</b> | 1.5 mm<br>0.42 mm / 0.47mm |   |
| <b>PRESS TEMPERATURE</b>          | 160°C                      | <b>WASH</b>                                                                           |
| <b>PRESS TIME</b>                 | 12 SECONDS                 |  |
| <b>CARRIER REMOVAL</b>            | WARM                       |                                                                                       |

## COLOURS AVAILABLE

|               |                      |                       |                     |
|---------------|----------------------|-----------------------|---------------------|
| White<br>S100 | Black<br>S199        | Navy Blue<br>S205     | Royal Blue<br>S230  |
| Red<br>S350   | Orange<br>S370       | Medium Yellow<br>S430 | Gold Yellow<br>S410 |
| Green<br>S540 | Forest Green<br>S560 | Silver<br>M150        | Gold<br>M410        |

## SUGGESTIONS

We suggest after removing the carrier, to cover the design and re-press for 2-5 seconds. This can improve the feel and texture of the vinyl on the garment.

## PLEASE NOTE

The technical data above are the results of our laboratory tests. We always recommend a small trial test of each product before production. We also recommend not to stock the materials in damp or high temperature rooms.